



MATERIAL:

2024-T3 .063 THICK
QQ-A-250/4

FINISH:

POWDER COAT
CRINKLE BLACK

MIN. BEND RADIUS: 188

QTY 2 Per SET

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REQUIREMENTS — UNLESS OTHERWISE SPECIFIED

GENERAL

LIMITS

1. DIMENSIONS ARE IN INCHES
2. SURFACE ROUGHNESS $\frac{1}{16}$
3. REMOVE SHARP EDGES .015 MAX
4. THREADS PER MIL .5-.7742
5. HOLES PER AND 10387

1. TOLERANCES — $.XX \pm .030$
 $XXX \pm .010$
2. ANGLES $\pm 90^\circ$
3. PARALLELISM $\pm .0075$
4. ECCENTRICITY $.005$ MAX.
5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005

REPORT ALL DISCREPANCIES — DO NOT SCALE

RIVET CODE SHALL BE PER NAS 523

BASIC CODE	DIA. DASH NO. W=HEAD NEAR SIDE F=HEAD FAR SIDE
D=DIMPLE DGT=NO OF SHEETS C=COUNTERSINK	LENGTH DASH NO. W=SPOTWELD

BASIC CODES

BJ=MS20470AD
BB=MS20426AD

PART NO.

CONTRACT NO.

ITEM

DESCRIPTION

MATERIAL

SPEC./VENDOR

DRAWN

DESIGN

STRESS

CHECKED

CLIENT



DART AERO ACCESSORIES INC.
VANCOUVER CANADA

BRACKET

DZ105

DZ105



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